



# LAPRENE® 830000848/C NEUTRO

# **LAPRENE®**

#### **Product information**

Resin Identification	SEBS	ISO 1043
Part Marking Code	>SEBS<	ISO 11469

# Rheological properties

Melt mass-flow rate	5 g/10min	ISO 1133
Melt mass-flow rate, Temperature	190 °C	
Melt mass-flow rate, Load	5 kg	

# Typical mechanical properties

Tensile stress at 100% elongation	3.8 MPa	ISO 527-1/-2 or ISO 37
Stress at 300% elongation	5.2 MPa	ISO 527-1/-2 or ISO 37
Stress at break	9.3 MPa	ISO 527-1/-2 or ISO 37
Elongation at break, perpendicular	690 %	ISO 527-1/-2 or ISO 37
Shore A hardness, 3s	84	ISO 48-4 / ISO 868
Compression set, 70°C, 24h	79 %	ISO 815
Tear strength, normal	48 kN/m	ISO 34-1

#### Physical/Other properties

Density	1070 kg/m <sup>3</sup>	ISO 1183
Bonony	1070 (1971)	100 1100

# Injection

Drying Recommended	yes	
Drying Temperature	80	°C
Drying Time, Dehumidified Dryer	2	h
Melt Temperature Optimum	180	°C
Min. melt temperature	170	°C
Max. melt temperature	200	°C
Screw tangential speed	≤15	m/s
Mold Temperature Optimum	30	°C
Min. mould temperature	20	°C
Max. mould temperature	40	°C

#### Characteristics

Processing Injection Moulding

#### Additional information

Processing Notes Pre-Drying

Drying not necessary

# Storage

Laprene must be stored indoors in the original, unopened and undamaged packaging, away from direct sunlight, moisture and heat.

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Revised: 2024-05-24 Source: Celanese Materials Database

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